

Date: Wednesday, 21/05/2008 8:22:43 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CO-PILOT (FACTORY STD) KIT
Job Number : 39360	
Estimate Number : 13120	
P.O. Number :	Part Number : D350771013
This Issue : 21/05/2008 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 38114	Material :
Written By :	Due Date : 21/05/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-01-10 ECN1065 DD verified by:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-771-013

CHG001

8/5/21

JLD
08.5.21

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3630041	Cyclic Stick
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CYCLIC STICK

batch 37120

SLP

4.0	D3634041	Collective Control Stick
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

COLLECTIVE CONTROL STICK

batch 27026

SLP

5.0	133159	CLIP
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**Comment:** Qty.: 10.0000 Each(s)/Unit Total: 10.0000 Each(s)

CLIP

Batch: 103779 (6x)

105124

(4x)

8/5/21

SLP

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6.0	332A27 2114 21	BOOT
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
BOOT
Batch: 106358

SP

7.0	3410 14	Split Ring
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
Split Ring
Batch: 105619

SP

8.0	341A27 1368 20W	BOOT
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
BOOT
Batch: 106358

SP

9.0	350A27 1185 00	PEDAL
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
PEDAL
Batch: 107081

SP

10.0	350A27 1185 01	PEDAL, DIRECTIONAL CONTROL
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
PEDAL, DIRECTIONAL CONTROL
Batch: 106520

SP

11.0	350A27 1328 01	PLATE, BOOT MOUNT
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
PLATE, BOOT MOUNT
Batch: 106866

SP

12.0	350A27 1340 20	COPILLOT GRIP ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
COPILLOT GRIP ASSEMBLY
Batch: 106866

8/5/21

(X)

SP

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13.0	350A27 1397 00	COVER, PITCH STICK
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
COVER, PITCH STICK
Batch: 105124

SP

14.0	350A27 1525 0101	COLLERETTE FLANGE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
COLLERETTE FLANGE
350A27-1525-0101 or (350A27-1525-21) Batch: 106386

SP

15.0	350A27 1528 0101	SHIM
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
SHIM
~~350A27-1528-0101~~ or (350A27-1528-20) Batch: 105124

SP

16.0	A0023C06R35NW	PIN, LOCKING
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
PIN, LOCKING
Batch: 106358

SP

17.0	ASNA0033 045	Clamp
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Clamp
Batch: 1106358

SP

18.0	MS3116E20 41P	Connector, 41 pin
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Connector, 41 pin
Batch: 1105690

1x

SP

19.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

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Description :

20.0

PACKAGING 1

PACKAGING RESOURCE #1



Q

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-771-013

Location:

PPP Rev:

Draft

8/5/21

SP

21.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/21

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08-05-21